

Flex Vinyl Cheat Sheet

Product Name	Blade	Time	Temp	Pressure	Peel	Cotton	Polyester	Sublimated	Lycra	Nylon	Treated
Flex Classic	Standard	12 seconds	150°	Medium	Hot	●	●	○	○	○	○
Flex Metallic	Standard	12 seconds	150°	Medium	Hot	●	●	○	○	○	○
Flex Fluro	Standard	12 seconds	150°	Medium	Hot/Warm	●	●	○	○	○	○
Flex Glitter	Standard	12 seconds	150°	Medium	Hot	●	●	○	○	○	○
Flex Glossy	Standard	12 seconds	150°	Medium	Hot/Warm	●	●	○	○	○	○
Stahls Premium Plus	Standard	10 seconds	150°	Medium	Hot/Warm	●	●	○	●	○	○
Flex Matte Sports	Standard	12 seconds	145°	Medium	Cold	●	●	○	○	○	○
Flex Subli-Light	Standard	10 seconds	140°	Medium	Hot	●	●	●	●	○	○
Flex Reflective	Reflective	12 seconds	150°	Medium	Warm	●	●	●	●	○	○
Flex Nylon	Standard	12 seconds	145°	Medium	Hot	●	●	○	○	●	○
Flex Soft Shell	Standard	8 seconds	140°	Medium	Warm	●	●	○	○	●	●
Flex Gel 3D	60°	5 secs front + 20 secs inside out	150°	Medium	Warm	●	●	○	○	○	○
Flex Mirror	Standard	12 seconds	150°	Medium	Hot/Warm	●	●	○	○	○	○
Flex Soft Mirror	Standard	12 seconds	150°	Medium	Hot/Warm	●	●	○	○	○	○
Flex Paillettes	Standard	15 seconds	160°	Medium	Cold	●	●	○	○	○	○
Flex Carbon	Standard	8 seconds	140°	Medium	Warm	●	●	○	○	○	○
Flex Luminous	Standard	12 seconds	150°	Medium	Hot	●	●	○	○	○	○
Flex Flock	Standard	15 seconds	160°	Medium	Cold	●	●	○	○	○	○
Flex Puff	Standard	12 Seconds	150°	Medium/High	Hot	●	●	○	○	○	○

Digital Vinyl Cheat Sheet

Product Name	Blade	Time	Temp	Pressure	Peel	Cotton	Polyester	Sublimated	Lycra	Nylon	Treated
Stahls Premium Print	Standard	10 seconds	150°	Medium	Hot	●	●	○	○	○	○
Invite Light	Standard	12 seconds	150°	Medium	Hot	●	●	○	○	○	○
Stahls PP Sublistop	Standard	10 seconds	145°-150°	Medium	Hot	●	●	●	○	○	○
Subli-Print	Standard	10 seconds	140°-150°	Medium	Hot	●	●	●	○	○	○
Invite 120	Standard	12 seconds	145°	Medium	Warm	●	●	○	○	◐	◐
Invite Light Nylon	Standard	10 seconds	145°	Medium	Hot	●	●	○	○	●	●
SuperLight	Standard	12 seconds	150°	Medium	Hot	●	●	○	●	○	○
Relfex	Reflective	12 seconds	150°	Medium	Warm	●	●	○	○	○	○
Clear	Standard	15 seconds	160°	Medium	Warm	●	●	○	●	●	○
Patch 3D	60°	15 seconds	160°	Medium	Hot	●	●	○	○	○	○
Flock	Standard	10 seconds	150°	Medium	Hot	●	●	○	○	○	○
Invite Light Glitter Silver	Standard	12 seconds	150°	Medium	Hot	●	●	○	○	○	○
Invite Light Snowflake	Standard	12 seconds	150°	Medium	Hot	●	●	○	○	○	○