

# FLEX CLASSIC

Our most popular and easiest to use cut vinyl. Our wide range of Flex Classic colours means it is perfect for t-shirts, hoodies, caps, bags etc. Perfect for every day heat transfer projects. The tacky carrier means easier weeding of fine detail, down to 5mm. Moves with the wearer and has a true, matte finish. Flex Classic is your number 1 choice for cut vinyl.

## RECOMMENDED FABRICS:

- Cotton
- Polyester
- Cotton/Polyester Blends

Please note: Always check fabric makeup and test press when possible.

## TECHNICAL INFORMATION:

Thickness: 90 Microns

Finish: Matte

Carrier: Medium/High Tack

Rating: OEKO- TEK Standard 100 Certified

## CUTTING NOTES:

Blade: Standard Cutting Blade (45°)

Pressure: From 60g (New blade)

Recommended cut size: 5mm Text (For fast weeding)

Please note: Always test cut prior to any production.

Remember cutter settings will need to be adjusted between products and as your blade ages.

## WASHING INSTRUCTIONS:

- Avoid in the first 24 hours
- No higher than 40°C
- Do not dry clean or tumble dry
- Hang dry inside-out
- Avoid over exposure to direct sunlight

## FOR USE WITH:

- Commercial Heat Press
- Vinyl Cutter
- Weeding Tool

## APPLICATION INSTRUCTIONS:

Temperature: 150°C

Time: 12 seconds

Pressure: Medium / 50-60psi / 4bar / #5-6 on Hotronix

Peel: Hot

	White S100 PMS WHITE		Black S199 PMS BLACK		Ardesia S103 PMS 432C		Grey S105 PMS COOL GREY 8C
	Ice Grey S106 PMS COOL GREY 3C		Navy Blue S205 PMS 296C		Middle Blue S207 PMS 534C		Blue55 S210 PMS 286C
	Royal Blue S230 PMS 2945C		Blue48 S240 PMS 7705C		Teal Blue S245 PMS 7714C		Turquoise S250 PMS 7715C
	Aqua Green S255 PMS 321C		Agata S257 PMS 239C		Sapphire S260 PMS 2185C		Baby Blue S265 PMS 290C
	Blue Gentian S267 PMS 2194C		Blue Layette S270 PMS 2915C		Sky Blue S280 PMS 298C		Lilac S285C PMS 660C
	Lavender S287 PMS 2705C		Purple S290 PMS 2105C		Aubergine S2300 PMS 2695C		Violetto16 S305 PMS WHITE
	Brown S310 PMS 4975C		Chocco S315 PMS 7596C		Leather Brown S320 PMS 470C		Camel S335 PMS 464C
	Beige S490 PMS 7506C		Bordeaux S330 PMS 229C		Cardinal Red S340 PMS 220C		Red S350 PMS 186C
	Flame Red S360 PMS 185C		Orange S370 PMS 166C		Apricot S373 PMS 715C		Salmon S375 PMS 172C
	Pomodoro S377 PMS 1787C		Magenta S380 PMS 673C		Baby Pink S385 PMS 7422C		Pink S390 PMS 189C
	Rosa S395 PMS 215C		Violetto17 S400 PMS 256C		Golden Yellow S410 PMS 7549C		Medium Yellow S430 PMS 116C
	Lemon Yellow S450 PMS 3945C		Lime S440 PMS 389C		Menta S510 PMS 317C		Mosaic Green S515 PMS 3385C
	Apple Green S520 PMS 375C		Green 48 S530 PMS 361C		Grass Green S535 PMS 2265C		Green S540 PMS 342C
	Olive S550 PMS 3995C		Forest Green S560 PMS 7736		Military Green S580 PMS 5605C		