Digital Invite 120

plotterfilms
thermotransfer materials
by So.L.Ter

With a true matte finish, this mixed PVC/PU vinyl is soft and easy to weed. Invite 120 has been developed for its adaptability to adhere to most types of fabric, including some nylon fabrics. It has a low tack backing which makes it ideeal for basic logos as well as names and numbers for cotton/polyester fabrics.
Perfect for customising sports kits with multiple materials, Invite 120 is a great 'all rounder' vinyl.

RECOMMENDED FABRICS:

- Cotton/Polyester Blends
- Some nylon fabrics
- Some treated fabrics

Please note: Always check fabric makeup and test press when possible.

WASHING INSTRUCTIONS:

- Avoid in the first 24 hours
- No higher than 40ºC
- Do not dry clean or tumble dry
- Hang dry inside-out
- Avoid over exposure to direct sunlight

TECHNICAL INFORMATION:

Thickness: 120 Microns
Finish: Matte
Carrier: Medium/High Tack
Rating: OEKO- TEK Standard 100 Certified

FOR USE WITH:

- Stahls High Tack Application Tape
- Velflex App Tape Yellow
- Commerical Heat Press

PRINT INSTRUCTIONS:

Printer: Mild Solvent / Eco Solvent
Mode: Print & Cut
Recommended Profile: Contact us for info

Heaters:
Pre: 30-35ºC (environment dependant)
Print: 30-35ºC (environment dependant)
Post: 30-40ºC (environment dependant)

CUTTING NOTES:

Blade: Standard Cutting Blade (45º)
Pressure: From 70g (New blade)
Reccomended cut size: 15mm Text (For fast weeding)

Please note: Always test cut prior to any production.
Remember cutter settings will need to be adjusted between products and as your blade ages.

APPLICATION INSTRUCTIONS:

Temperature: 145ºC
Time: 12 seconds
Pressure: Medium / 50-60psi / 4bar / #5-6 on Hotronix
Peel: Warm

DTK TEXTILES
11 Bennet Ave,
PO Box 526
Melrose Park SA 5039
Phone: 08 8357 5444
Fax: 08 8357 5244
www.dtktextiles.com.au